

AFCO Installation & Operation Instructions

Model #AF 980006 • 2-Way 105HC Filling Station

REQUIREMENTS

Chemical Concentrate

Water	
Temperature	up to 160°F
Pressure	40 - 80 PSI
Flow	1.0 GPM @ 40 PSI
Supply Line	1/2"

Hose 1/2" x 15'

Nozzle Trigger Gun

OPTIONS

Small Stainless Steel Hose Rack # 224145

Stainless Steel Jug Racks

Jug Rack, SS, 1 Gallon, Round/Square # 224200

Jug Rack, SS, 2 1/2 Gallon # 224210

Jug Rack, SS, 5 Gallon # 224215

Lid & Suction Hose for 1 & 5 Gallon Pails

Pail Lid Suction Hose Assembly # 709101

Alternate Check Valve - Viton Standard

Check Valve, Chemical, PVC, 1/2" (EPDM) # 491403



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**READ ALL
INSTRUCTIONS BEFORE
USING EQUIPMENT!**

Overview

The 2-Way 105HC Filling Station has a water flow rate of 1 GPM @ 40 PSI and is a "high concentrate" 2-chemical or two ratio proportioner for filling smaller containers with strong solutions using a trigger gun. This venturi injection system uses city water pressure (40 - 80 PSI) to draw and blend a high concentration of chemical into the water stream to create up to 1:1 dilution ratios.

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Safety & Operational Precautions

- When connecting to a potable water supply follow all local codes for backflow prevention.
- For proper performance do NOT modify, substitute nozzle, hose diameter or length.
- Manufacturer assumes no liability for the use or misuse of this unit.
- Wear protective clothing, gloves and eye wear when working with chemicals.
- Always direct the discharge away from people and electrical devices.
- For pressures over 100 PSI, remove the discharge valve or lower pressure.
- Never leave inlet ball valves on when unit is not in use.
- Follow the chemical manufacturer's safe handling instructions.
- NEVER mix chemicals without first consulting chemical manufacturer.

TO INSTALL (REFER TO DIAGRAM, NEXT PAGE.)

If you are connecting to a potable water supply follow all local codes for backflow prevention.

1. Mount the unit to a suitable surface above the chemical supply to prevent siphoning.
2. Connect the discharge hose(s) as shown in the diagram.
3. Flush any new plumbing of debris before connecting water.
4. Connect water supply. If water piping is older, or has known contaminants, install a water filter.

Set the chemical dilution ratio by threading one of the color coded metering tip or plug in the chemical suction line. See chemical labels for dilution ratio recommendation or consult your chemical supplier.

- For the strongest dilution ratio do NOT install a plug or colored metering tip.
- 1- inline metering tip holder and 2- plugs are also supplied for 2:1 or a 3:1 ratios.
- The dilution ratios in the metering tip chart are based on water thin chemicals with a viscosity of 1CPS.
- Thicker chemicals will require a larger tip than the ratios shown in the chart.
- Select the tip color that is closest to your desired chemical strength and thread into the tip holder as a starting place. See drawing to install metering tip holder and plugs.
- Application results will ultimately determine final tip color or plug size.
- Push the chemical tubes over the barb and the tip holder and place the strainer in the chemical concentrate.
- Push the discharge tubes completely over the discharge barb.

TO OPERATE

Always make sure the discharge is pointed in a safe direction before turning inlet valve on. Trigger can be released at any time during operation but should not be left unattended for long periods of time without closing inlet ball valve.

1. Open the inlet and one chemical ball valve then place the nozzle in the container and pull the trigger.
2. When container is filled to the desired level release the trigger, return to the unit and close the inlet and the chemical ball valve.
3. Repeat step 1 & 2 for additional chemicals.
4. When complete close inlet ball valve, pull the trigger to relieve pressure in hose.
5. Make final metering tip adjustments based on application results. Try the next larger or smaller sized metering tip until the results are acceptable.

Metering Tip Selection Chart

Metering Tip Color	Oz. per Min.	Example: Dilution Ratio @ 40 PSI
Brown	.56	229:1
Clear	.88	145:1
Bright Purple	1.38	93:1
White	2.15	60:1
Pink	2.93	44:1
Corn Yellow	3.84	33:1
Dark Green	4.88	26:1
Orange	5.77	22:1
Gray	6.01	21:1
Light Green	7.01	18:1
Med. Green	8.06	16:1
Clear Pink	9.43	14:1
Yellow Green	11.50	11:1
Burgundy	11.93	11:1
Pale Pink	13.87	9:1
Light Blue	15.14	8:1
Dark Purple	17.88	7:1
Navy Blue	25.36	5:1
Clear Aqua	28.60	4:1
Black	50.00	3:1
No Tip Ratio	up to 1.0:1	

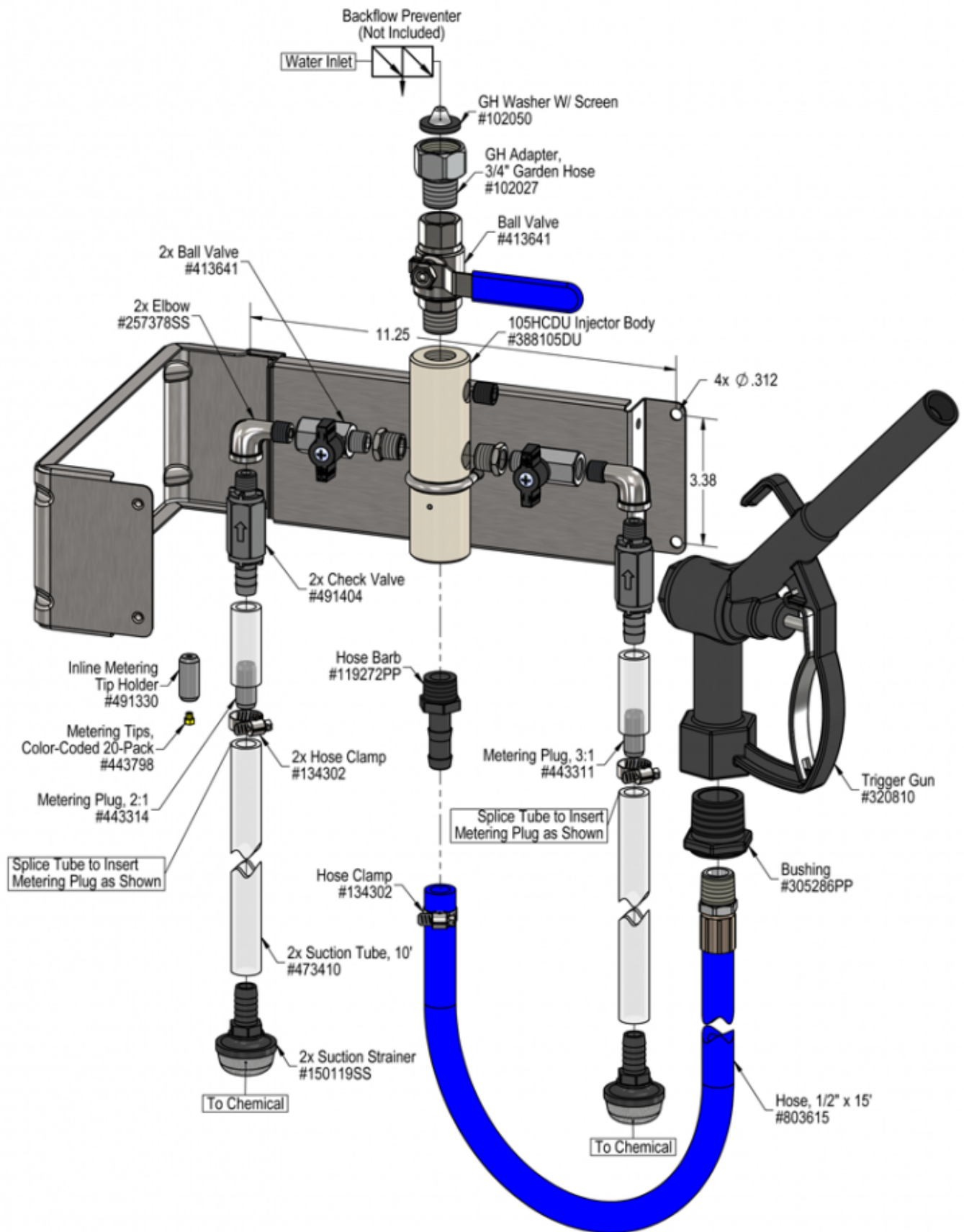
The dilution ratios above are approximate values. Due to chemical viscosity, actual dilution ratios may vary.

Metering Tip Selection Formula

$$\frac{(\text{GPM} \times 128)}{\text{Dilution Ratio}} = \text{Oz. per Min}$$

Flow Rate Chart

Pressure	Flow Rate
PSI	GPM
40	1.00
50	1.12
60	1.22
70	1.32
80	1.41



Troubleshooting Guide

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Problem	Possible Cause / Solution	
	Startup	Maintenance
A) Unit will not draw chemical.	1, 2, 3, 6	7, 8, 9, 10, 11, 12
B) Dilution too weak.	4	11
C) Dilution too strong	5	
D) Water backing up into chemical container.		8

Possible Cause / Solution	
Startup	Maintenance
<ol style="list-style-type: none"> 1. Water pressure or volume too low <ul style="list-style-type: none"> ◦ 35 PSI water pressure minimum see requirements. 2. Inlet or chemical ball valve not completely open <ul style="list-style-type: none"> ◦ Completely open the ball valves. 3. Chemical tube not immersed in chemical or chemical depleted <ul style="list-style-type: none"> ◦ Immerse tube or replenish. 4. Metering tip too small <ul style="list-style-type: none"> ◦ Install larger metering tip. 5. No metering tip installed or metering tip too large <ul style="list-style-type: none"> ◦ Install smaller metering tip. 6. Discharge hose kinked or wrong size <ul style="list-style-type: none"> ◦ See requirements. 	<ol style="list-style-type: none"> 7. Chemical strainer or metering tip partially blocked <ul style="list-style-type: none"> ◦ Clean or replace chemical strainer and/or metering tip. 8. Chemical valve stuck or failed <ul style="list-style-type: none"> ◦ Clean or replace. 9. Vacuum leak in chemical pick-up connections <ul style="list-style-type: none"> ◦ Tighten the connection. 10. Chemical tube stretched out where tube slides over metering tip holder or pin hole/cut in chemical tube (sucking air in) <ul style="list-style-type: none"> ◦ Cut off end of tube or replace tube. 11. Hard water scale or chemical build-up may have formed in the body causing poor or no chemical pick-up <ul style="list-style-type: none"> ◦ Follow Preventive Maintenance instructions below, using hot water and/or descaling acid. When there is no draw at all carefully remove fittings and soak entire body in descaling acid. 12. Optional trigger gun or discharge ball valve not completely open <ul style="list-style-type: none"> ◦ Completely depress trigger/open ball valve

PREVENTIVE MAINTENANCE: When the unit will be out of service for extended periods, place chemical tube(s) in water and flush the chemical out of the unit to help prevent chemical from drying out and causing build-up. Periodically check and clean chemical strainer and replace if missing.

